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# ALLUVIUM



**USER MANUAL**

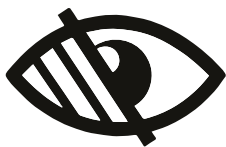
PRODUCT CODE: PC02010004



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Thank you for choosing CareCo.



This manual can be viewed in PDF format at the following URL: [\*\*www.careco.co.uk\*\*](http://www.careco.co.uk)

## **INTRODUCING YOUR NEW PROLITE ALLUVIUM POWERCHAIR**

The ProLite Alluvium has been designed to provide a comfortable and safe solution for users who have difficulty in walking for extended periods of time.

Due to CareCo's commitment to continuous product improvement, product information and designs are subject to change without notice. No claims can be made based on the data or illustrations in this user manual.

The ProLite Alluvium is a Class II Medical Device, limited to a maximum speed of 4MPH.

It is the responsibility of the user and/or attendant to determine if they are mentally and physically capable of using the powerchair safely. A risk assessment should be completed by a competent individual before operating the powerchair.

## FIRST USE

Take the time to understand the powerchair's stopping duration, turning radius, joystick sensitivity and manoeuvrability.

We recommend practicing using the powerchair in an open area until confident enough to operate in smaller and/or public areas.

If any additional assembly, disassembly and/or operation assistance is required, please contact CareCo.

Unauthorized modifications and/or installation of unapproved 3rd party components and accessories are not permitted.

The maximum weight limit for this product includes both the user and any other accessories fitted to the powerchair.

Keep this user manual in a safe place for future reference.

## KEY DEFINITIONS

This user manual contains warnings and suggestions marked with the following symbols:



**WARNING!** Highlights a potentially hazardous condition/situation for the user and/or product.



**SUGGESTION** General suggestions and advice for operating the product.

## Need help with assembly?

We've put together a step-by-step assembly guide to help you get your product set up safely and correctly. Just scan the QR code with your phone camera to play the video.



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## **GETTING STARTED**

### **CARTON CONTENTS**

<b>ITEM NUMBER</b>	<b>DESCRIPTION</b>	<b>QUANTITY</b>
1	ProLite Alluvium Powerchair	1
2	Joystick	1
3	Battery	1
4	Charger	1

Contact CareCo immediately if any of the listed contents are missing.

We strongly recommend that you keep the box and internal packaging for the duration of your warranty period.

## PRODUCT COMPONENTS



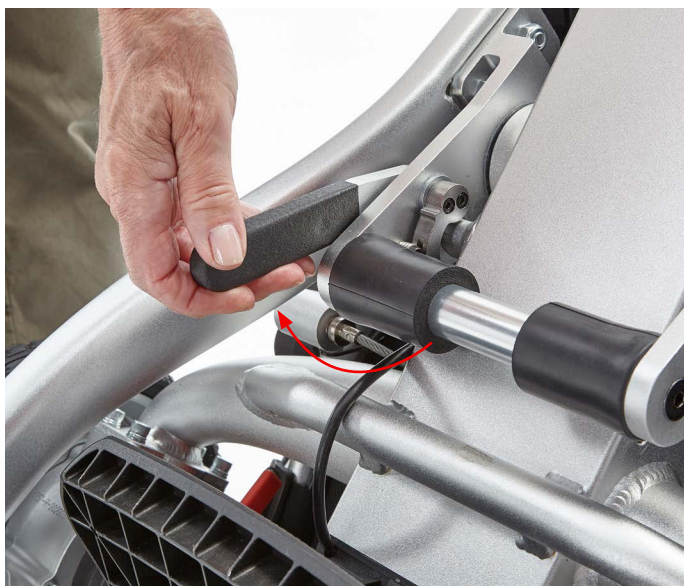
- |                   |                |                      |
|-------------------|----------------|----------------------|
| 1. Backrest       | 5. Battery     | 8. Footplate         |
| 2. Armrest Button | 6. Rear Wheel  | 9. Suspension Spring |
| 3. Joystick       | 7. Front Wheel | 10. Anti-Tip Wheel   |
| 4. Seat Cushion   |                |                      |

## SETTING UP YOUR POWERCHAIR



1. Remove all powerchair components from the outer packaging and place them onto a level surface.

2. Hold the under seat handle and tilt the powerchair onto its roller wheels.



3. Whilst in the tilted position, pull the folding lever upwards.  
The powerchair will begin to open.

4. Lower the powerchair into the half-fold position, then release the folding lever.





5. Lift the backrest upwards to unfold the powerchair.



6. Pull the rear thumbscrew upwards to unlock the anti-tip wheel.  
Repeat on the other side.



7. Place the joystick bracket onto the armrest holder and secure using the clamp.



8. Connect the joystick plugs together and secure using the thumbscrew.



9. Insert the battery into the under seat frame holder.  
An audible “click” will confirm the battery is secure.



10. Charge the battery for 4-6 hours before first use.

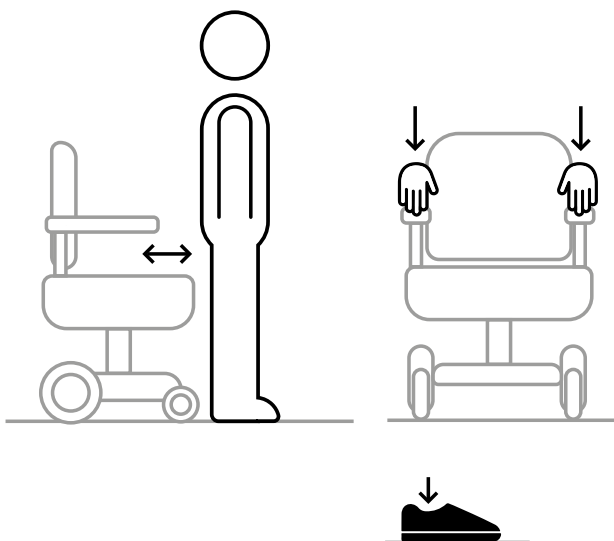
## HOW TO USE YOUR POWERCHAIR

### USER INSTRUCTIONS

#### TRANSFERRING TO & FROM

Always ensure the powerchair is switched [OFF] and in [DRIVE] mode before getting in/out of the powerchair.

#### METHOD 1



#### TRANSFER TO

Position your body as close to the powerchair as possible.

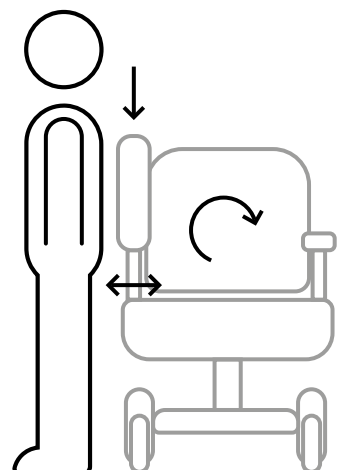
Support your body using the armrest, before lowering into the seat.

#### TRANSFER FROM

Support your body using the armrest and place your feet on the ground.

Push upwards to fill out the seat.

#### METHOD 2



#### TRANSFER TO

Position your body as close to the powerchair as possible.

Raise the armrests.

Side your body onto the seat then rotate.

Lower the armrests.

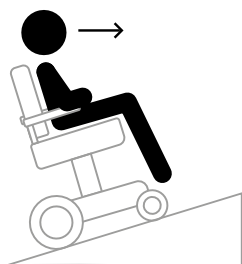
#### TRANSFER FROM

Raise the armrests.

Rotate your body and lift out the seat.

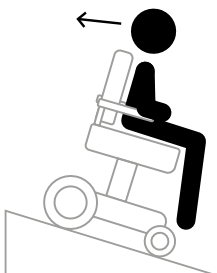
Lower the armrests.

## GRADIENTS



### Ascending Gradients

Tilt your upper body forward when travelling up gradients for increased stability.



### Descending Gradients

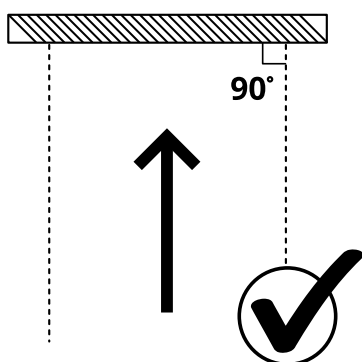
Tilt your upper body back when travelling down gradients for increased stability.

The maximum safe slope of incline is 6°.

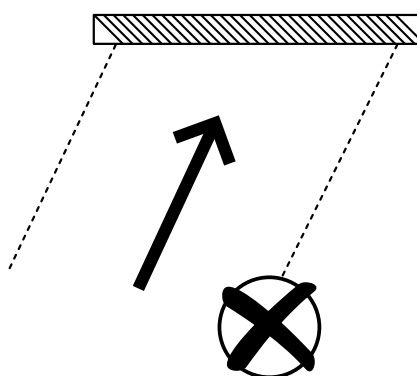
## THRESHOLDS & FIXED OBSTACLES

Approach thresholds vertically to avoid powerchair misbalance.

### Correct Approach



### Incorrect Approach



**SUGGESTION** Use caution when operating the powerchair near kerbs, ledges, and doorway thresholds.

## **STAIRS, ESCALATORS AND LIFTS**

The powerchair is not designed to travel up/down stairs and escalators. Use a lift whenever possible.

## **DOORS & GATES**

Determine whenever the door/gate opens towards or away from the user.

Reach for the handle and carefully accelerate forwards or backwards depending on the door/gate orientation.

## **CORNERING**

Approach corners at a speed that the user feels comfortable and in control of. If at any point the user feels like the powerchair may tip, reduce the powerchair speed.

## **BRAKING TYPES**

### **REGENERATIVE BRAKING**

Slows the powerchair when the joystick returns to the centre position / when the speed limiter is exceeded.

### **PARKING BRAKE**

Activates after the powerchair has come to a stop / when the powerchair is in [DRIVE] mode and is powered [OFF].

### **BRAKING DISTANCE**

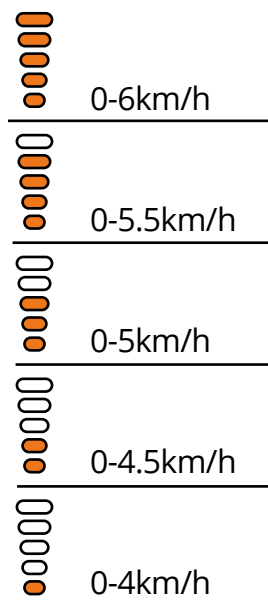
On flat surfaces, braking distance is approximately equal to the length of the powerchair.

Braking distance may increase when travelling uphill and downhill.

## JOYSTICK CONTROLS



### Speed Settings



### SPEED INDICATOR

Displays the powerchair's speed setting.

### ON/OFF BUTTON

Push to activate or deactivate the powerchair.

### SPEED INCREASE BUTTON

Push to increase the powerchair's speed setting.

### BATTERY GAUGE

Displays the battery level status.

### HORN

Push to sound the horn.

### SPEED DECREASE BUTTON

Push to decrease the powerchair's speed setting.

## JOYSTICK

The joystick is used to control the powerchair's movement including its speed and direction (forwards, backwards, left, and right). The further the user pushes the joystick from the central position, the faster the powerchair moves.

When the user releases the joystick, it will return to the centre and the brake will automatically engage.

**Wait 5 seconds after switching [ON] the powerchair for the joystick to initialise.**



## JOYSTICK CHARGING SOCKET

Insert the charger to charge the powerchair's battery.



## ARMRESTS

1. Press the armrest button to unlock the armrest.
2. Lift or lower the armrest.
3. Release the armrest button to secure the position.

Repeat on the other side.



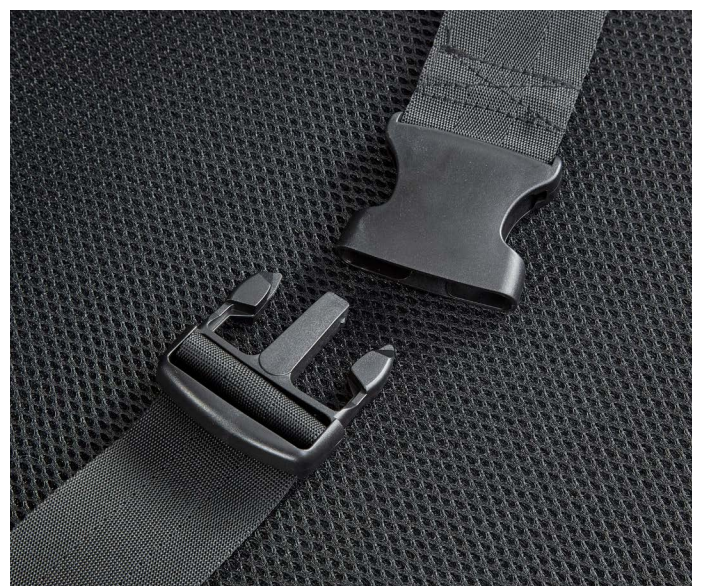
## SAFETY BELT

### FASTENING

Insert the male buckle into the female buckle.

### RELEASING

Press the exposed side of the male buckle and push towards the centre while separating.



## FOOTPLATE


### LIFTING

Fold the footplate upwards to assist the user when leaving the powerchair and when folding the powerchair.

### LOWERING

Fold the footplate downwards to aid the user when using in the powerchair.



 **WARNING!** Do not stand on the footrest at any time.

## ANTI-TIP WHEELS

1. Pull the rear thumbscrew upwards to unlock the anti-tip wheel.
2. Fold the anti-tip wheel upwards or downwards.
3. Release the rear thumbscrew to secure the position.

Repeat on the other side.





## POWERCHAIR MODES



### DRIVE MODE

(ELECTRONIC ASSISTED BRAKING)

Push the red lever(s) backwards to engage Drive Mode.

(The powerchair will not be able to be pushed manually).

### FREEWHEEL MODE

Pull the red lever(s) forwards to engage the Freewheel Mode.

(The powerchair will be able to be pushed manually).



**WARNING!** Do not change the powerchair's mode whilst on an incline.



**SUGGESTION** Switching [ON] the powerchair whilst in freewheel mode will activate the powerchair's automatic warning function.

## EMERGENCY BRAKING

Switch [OFF] the power while moving to immediately stop the powerchair.



**WARNING!** Repeat use of the [ON/OFF] switch to stop the powerchair may shorten the life of the powerchairs components. This method is recommended for the emergency situations only.

## BATTERY INFORMATION



### ATTACHING

Insert the battery into the under seat frame holder.

An audible “click” will confirm the battery is secure.



### REMOVING

Lift the locking clip whilst pulling the battery upwards.

The battery will release from the under seat frame holder.

## BATTERY SPECIFICATIONS

Battery Type	<b>Lithium Battery</b>
Spillable/Non-Spillable	Non-Spillable
Voltage	DC 24V
Ampage	12AH
Quantity	1
Watt Hours	288 Wh



**WARNING!** Ensure the powerchair is [OFF] before attaching or removing the battery.

## HOW TO CHARGE YOUR POWERCHAIR

### CHARGING VIA JOYSTICK

1. Connect the charger's 3-pin output to the socket on the underside of the joystick.
2. Connect the outlet plug to a wall socket.
3. Switch [ON] the wall socket.
4. Charge for 4-6 hours.

When charging is completed, remove the charger from the joystick socket and remove the plug from the wall outlet.



**SUGGESTION** Ensure the powerchair is switched [OFF] before charging.

### CHARGING VIA BATTERY

**Remove the battery from the under seat frame holder following the instructions within this user manual.**

1. Connect the charger's 3-pin output to the socket on the battery.
2. Connect the outlet plug to a wall socket.
3. Switch [ON] the wall socket.
4. Charge for 4-6 hours.

When charging is completed, remove the charger from the joystick socket and remove the plug from the wall outlet.



## CHARGING REGIME

Maintaining good charging habits for your powerchair will maximize battery life and range per charge.

Battery charging times range from 4-6 hours. This is dependent on powerchair usage, ambient temperature, and operating habits etc.

<b>Daily Use</b>	If the powerchair is used daily, charge the battery at the end of each day for 4-6 hours.
<b>Weekly Use</b>	If the powerchair is used once or twice a week, charge the battery for at least 4-6 hours once a week.
<b>Monthly Use</b>	If the powerchair is stored for long periods of time, charge the battery for 4-6 hours, once every two weeks to preserve the life of the battery.

## CHARGER INFORMATION

The battery charger is fitted with a smart LED indicator that indicates when the battery is charging and when charging is complete.

LED Indicator	Charging Status
RED	Charging
GREEN	Charged



**WARNING!** Do not use the supplied charger with any other electrical device.

Only charge the powerchair with the supplied charger or an official replacement.

Do not leave the product on charge for over 24 hours.



**SUGGESTION** Charge the battery in a cool, dry place with plenty of ventilation.

## FOLDING YOUR POWERCHAIR, TRANSPORTATION AND STORAGE

### FOLDING INSTRUCTIONS

The powerchair can be folded for transportation and storage. Ensure the powerchair is switched [OFF] and in [DRIVE] Mode.



1. Pull the folding cable and pull the backrest downwards. The powerchair will begin to fold.



2. Fold down the powerchair into the half-fold position.



3. Hold the under seat handle and tilt the powerchair onto its roller wheels. An audible "click" will confirm the powerchair is locked.



4. Place in the upright position.

## TRANSPORTATION

### TROLLEY TRANSPORT

Fold the powerchair following the instructions found in this user manual.

Tilt the powerchair onto its roller wheels and pull along using the under seat handle.

### LAND TRANSPORT

When transporting the powerchair, securely stow the disassembled components in the boot of a vehicle. Ensure any adjustable parts are properly secured before transport to avoid transit damage.



### AIR TRANSPORT

This powerchair is suitable for air transport. Prior to your journey, contact your airline in advance to confirm their flight-specific requirements.



**WARNING!** This powerchair is not suitable to use as a seat in a vehicle.

Ensure the power is switched [OFF] before transporting the powerchair.



**SUGGESTION** Lift from areas that are clear from pinching points to avoid powerchair damage and personal injury.

## STORAGE

### STORAGE TEMPERATURE RANGE -20°~50°

Store the powerchair in a cool and dry environment. Do not store in extreme temperatures. Fully charge the battery before long term storage. Charge the battery once every two weeks to preserve the life of the battery.



**WARNING!** Storing the powerchair in extreme temperatures can cause premature rusting & damage to the powerchair's electronic system.

## LOOKING AFTER YOUR POWERCHAIR

### PRELIMINARY CHECKS

- Ensure the powerchair is in [DRIVE] mode before setting off.
- Ensure the powerchair is switched [OFF] before getting in or out.
- Check tyres for wear.
- Check all fixings are secure.

### CLEANING

Regular use of the product will accumulate dirt and debris over time.

Use a damp cloth and mild soap to clean the powerchair before drying thoroughly with a towel.



**WARNING!** Do not use bleach or strong chemicals to clean the powerchair.

Ensure the powerchair is [OFF] and disconnected from mains prior to cleaning.



**SUGGESTION** Regular cleaning & maintenance can help prolong the powerchairs lifespan.

### MAINTENANCE

The powerchair is made up of components which over time will become susceptible to wear and tear.

Knowing how to properly care and maintain your product will not only ensure peak performance and safe operation but will also help maintain operation for years to come.

## MAINTENANCE SCHEDULE

Carry out regular inspections to keep the powerchair in optimum condition.

COMPONENT	INSPECTION DESCRIPTION	AT ANY TIME	WEEKLY	MONTHLY	QUARTERLY
JOYSTICK CONTROLS	Ensure the joystick controls function as intended.	○			
DRIVE/BRAKE SYSTEM	Ensure the powerchair moves normally and the brake is responsive	○			
CONNECTIONS	Ensure the powerchair connections are free from damage and corrosion	○			
BATTERY	Ensure the battery and any relevant connections are free from damage and corrosion.				○
TYRES	Ensure tyres have sufficient tread and are in a good condition.				○
FRAMEWORK	Ensure the framework is clear from debris, damage, and folds without issue.	○			
FASTENERS	Ensure all fasteners are tight and components are not loose.				○
WHEELS	Ensure the wheels are aligned and drive straight				○
UPHOLSTERY	Check for wear and tear.		○		
OVERALL	Overall check for wear and residue build-up. Cleaning if required			○	

## REPAIRS

Certain powerchair components can be repaired by the user with guidance provided by CareCo.

Other components can only be repaired/replaced by a service technician.

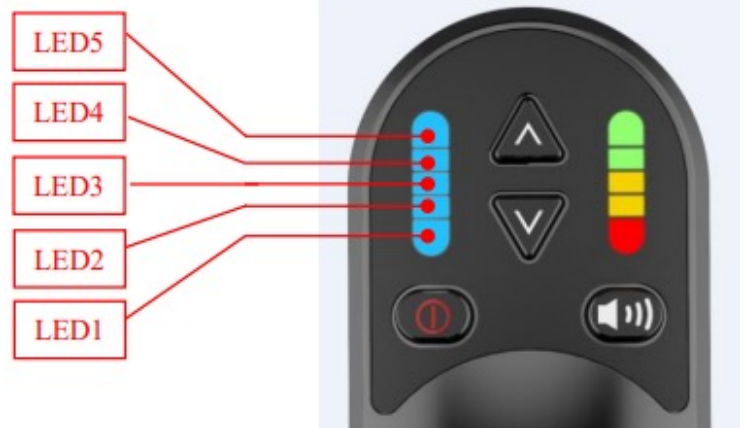
If for any reason the powerchair requires repair due to a defect, contact CareCo immediately.



## TROUBLESHOOTING

The powerchair features an automatic fault warning function.

If there is an internal issue with the powerchair, the battery indicator will flash, and the horn will sound.



LED SEQUENCE					POSSIBLE CAUSE	POSSIBLE REMEDY
LED1	LED2	LED3	LED4	LED5		
○					LHS Motor Overheated	Switch [OFF] powerchair for 10 minutes.
○	○				LHS Motor Overcurrent	1. Switch [OFF] powerchair 2. Wait for 60 seconds 3. Switch [ON] powerchair
○		○			LHS Brake in [FREEWHEEL] mode.	1. Switch [OFF] powerchair 2. Place the LHS brake in [DRIVE] mode 3. Switch [ON] powerchair
○	○	○			LHS Motor Failure	Check for any loose connections between the LHS motor & controller and secure if required.
○			○		LHS Motor Failure	Contact CareCo
○	○		○		LHS Motor Disconnected	Check for any loose connections between the LHS motor & controller and secure if required.
○		○	○		LHS Motor Stall	Check for any debris within the LHS motor wheel and remove if required.
	○				RHS Motor Overheated	Switch [OFF] powerchair for 10 minutes.

LED SEQUENCE					POSSIBLE CAUSE	POSSIBLE REMEDY
LED1	LED2	LED3	LED4	LED5		
	○	○			RHS Motor Overcurrent	1. Switch [OFF] powerchair 2. Wait for 60 seconds 3. Switch [ON] powerchair
	○		○		RHS Brake in [FREEWHEEL] mode.	1. Switch [OFF] powerchair 2. Place the RHS brake in [DRIVE] mode 3. Switch [ON] powerchair
	○	○	○		RHS Motor Failure	Check for any loose connections between the RHS motor & controller and secure if required.
	○			○	RHS Motor Failure	Contact CareCo
	○	○		○	RHS Motor Disconnected	Check for any loose connections between the LHS motor & controller and secure if required.
	○		○	○	RHS Motor Stall	Check for any debris within the RHS motor wheel and remove if required.
		○			Joystick Error	Contact CareCo
		○		○	Controller Error	Contact CareCo
			○		Joystick Error	1. Switch [OFF] powerchair 2. Return joystick to centre position. 3. Switch [ON] powerchair
			○	○	Controller Communication Error	Check for any loose connections between the joystick & controller and secure if required.
				○	Miscellaneous	Contact CareCo

## WARNINGS & TECHNICAL INFORMATION

### SPECIFICATIONS

OVERALL LENGTH (MM)	820MM
OVERALL WIDTH (MM)	620MM
OVERALL HEIGHT (MM)	900MM
FOLDED LENGTH (IF APPLICABLE) (MM)	800MM
FOLDED WIDTH (IF APPLICABLE) (MM)	620MM
FOLDED HEIGHT (IF APPLICABLE) (MM)	330MM
FRONT WHEEL DIAMETER (IN)	6"
REAR WHEEL DIAMETER (IN)	8"
TOTAL WEIGHT INCLUDING BATTERIES (KG)	23.1KG
WEIGHT OF HEAVIEST COMPONENT (KG)	20.8KG
MAXIMUM SPEED (MPH)	3.72MPH
MAXIMUM REVERSE SPEED (MPH)	1.8MPH
WEIGHT CAPACITY (KG)	120KG
GROUND CLEARANCE (MM)	105MM
MAXIMUM CLIMBABLE ANGLE (DEGREES)	6°
MAXIMUM CURB HEIGHT CLIMBABLE (MM)	35MM
TURNING RADIUS (DEGREES)	360°
SEAT HEIGHT (MM)	520MM
SUSPENSION INCLUDED (YES/NO)	YES
SEAT WIDTH (MM)	450MM
MOTOR SPECIFICATION	140W BRUSHLESS DC 24V MOTOR(S)
BATTERY SPECIFICATION	12AH DC 24V LITHIUM-ION BATTERY
BATTERY WEIGHT	2.3KG
MAXIMUM POTENTIAL RANGE (KM)	23KM
STOPPING DISTANCE FROM MAX SPEED	1M
CHARGER SPECIFICATION	29.4V 2A
MOISTURE RESISTANCE	IPX4
MAX/MIN OPERATING TEMPERATURE (DEGREES)	-20°~50°
MAX/MIN STORAGE TEMPERATURE (DEGREES)	-20°~50°
FLAMMABILITY/IGNITION TESTING	YES
SUITABLE FOR AIR TRANSPORT (YES/NO) (IF APPLICABLE)	YES
TYRE TYPE	SOLID
EXPECTED SERVICE LIFE (YEARS)	5 YEARS

## **ELECTROMAGNETIC INTERFERENCE (EMI)**

Powerchairs and mobility scooters may be susceptible to electromagnetic interference (EMI).

Electromagnetic energy (EM) is emitted from sources such as radio stations, TV stations, amateur radio (HAM) transmitters, two-way radios, and cellular phones.

The interference (from radio wave sources) can cause the powerchair/mobility scooter to release its brakes, move by itself, or move in unintended directions. It can also permanently damage the powerchair/mobility scooter's control system.

Each powerchair/mobility scooter can resist EMI up to certain intensity. The intensity of the interfering EM energy can be measured in volts per meter (V/m).

If the scooter is operating abnormally, turn off the scooter and/or the equipment that is believed to be causing the interference.



**WARNING!** Do not operate portable personal communication devices, such as citizen band (CB) radios and mobile phones when the powerchair is powered [ON].

If use of a personal communication device is required, ensure the powerchair operates as intended.

Avoid using the powerchair near transmitters, such as radio or television stations.

Adding unauthorised accessories, parts, or modification can make the powerchair more susceptible to interference from radio wave sources.

The immunity level of the powerchair is 30 V/m.

## **PROGRAMMING**

The powerchair can be programmed using computer-based software and/or using a handheld programming device.

Programming should only be completed by a qualified service technician. Unauthorised modifications will affect driving performance and other parameters.

## **PRODUCT REISSUING**

Ensure the product is safe and functions as intended before re-issuing.

## **RECYCLING & DISPOSAL**

Powerchair components should not be disposed of with normal household waste as they can cause harm to the environment.

When disposing of the powerchair and/or its components, users should follow Waste Electrical and Electronic Equipment policies (W.E.E.E).

For battery disposal, users should follow local disposal/recycling regulations.

Contact CareCo if further advice is needed regarding recycling & disposal.

## **INTENDED USE**

This product is intended for users who experience difficulty in walking and/or have reduced mobility.

## **INTENDED USER**

To aid a user with mobility limitations to move around independently and safely.

## **INTENDED ENVIRONMENT**

This powerchair is designed to be used both indoors and outdoors on firm, level ground. Take care when using the powerchair in inclement weather conditions.

## PRODUCT IDENTIFICATION














The product identification label is located on the frame underneath the seat.

## LABEL

Label Sample



## DEFINITIONS

	Model number		Refer to instruction manual
	Batch code		Caution
	Date of manufacturer		Indicates electrical / electronic equipment must be disposed of in accordance with the WEEE regulation.
	Manufacturer's address		Keep away from rain
	Product expiry date		Keep away from sunlight
	UK responsible person		
	UKCA Mark		
	Non sterile		

## GENERAL WARNINGS

- Powerchair users should take appropriate safety measures and obey local pedestrian traffic rules. CareCo are not responsible for personal injury and/or product damage caused by improper use.
- Use safety equipment such as reflectors, reflective clothing, and lighting when in low lit areas.
- If the user is taking over-the-counter medications, prescriptions or if physical activity is limited, please consult a physician. Some medications and medical conditions may limit the user's ability to operate the powerchair.
- Do not operate the powerchair after consuming alcohol as this can affect the safe operation of the powerchair.
- Do not use the powerchair for any other purpose other than its intended use. Incorrect use of the powerchair can cause a safety hazard to the product and the user.
- The powerchair is intended for one user at a time.
- Do not place the powerchair in freewheel mode when on an incline.
- Turn the powerchair [OFF] when sat in a fixed position for extended periods of time.
- Avoid using accessories that could interfere with the safe operation of the joystick.
- Do not alter the products wiring.
- Prolonged exposure to hot and cold environments may damage the powerchair's upholstery and electrical components.
- Keep body, clothing, and any other objects away from moving parts to avoid trap hazards.
- Prolonged storage at low or high temperatures can damage the powerchair.
- Do not attempt to climb over obstacles on slopes.
- The maximum driving distance will be significantly reduces when travelling on slopes and uneven ground.
- This product cannot be used as a seat in a motor vehicle.



## **EXPECTED LIFETIME**

The Expected Lifetime is the estimated period of time for which the powerchair is expected to function according to its intended use.

Various items such as weight capacity, user behaviour, external conditions and intensity of use can affect the expected lifetime.

### **WEIGHT CAPACITY:**

If the user exceeds the weight limit specified, it may affect the powerchair's expected lifetime.

### **USER BEHAVIOUR:**

Extreme temperatures, humidity and exposure to harsh weather conditions can accelerate the deterioration of the powerchair.

### **EXTERNAL CONDITIONS:**

Using excessive force, rough handling or dropping components can significantly shorten the powerchair's expected lifetime.

### **USAGE:**

A powerchair that is used daily may experience more wear and tear compared to a powerchair that is used occasionally.

The expected lifetime for the powerchair is 5 years providing the instructions and information within this user manual are followed.

Regular cleaning, lubrication of moving parts, and tightening of loose fixings will prevent premature wear and damage and extend the product's lifetime.

The expected lifetime is not related to the product warranty.



## WARRANTY

If a component requires repair or replacement due to a specific manufacturing or material defect within its warranty period, it will be repaired or replaced free of charge by CareCo.

- **FRAME: 5-YEAR LIMITED WARRANTY**
- **ELECTRONIC COMPONENTS: 1-YEAR LIMITED WARRANTY**
- **BATTERY: 6-MONTH LIMITED WARRANTY**

Consumables are not covered under normal warranty circumstances unless they have clearly suffered excessive wear or damage as a direct result of a manufacturing defect. These items include grips, tyres, and rubber accessories.

The guarantee for the powerchair is not transferable.

Parts that have been previously replaced that require subsequent repair or replacement due to manufacturing defects will be honoured for the remainder of the powerchair's warranty period.

Parts that have been purchased by the end user after the original warranty period has expired have a warranty period of 12 months.

CareCo is not responsible if the powerchair requires repair or replacement as a direct result of:

- Changes or modifications made to the product that fall outside of the manufacturer's specifications
- The product not being serviced or maintained according to the manufacturer's recommendations contained in this user manual.
- Negligence, Accidental Damage, and Improper use
- Repairs attempted before CareCo have been notified
- The product being purposely damaged or mistreated

In the unlikely event that this product is recalled, CareCo will notify the user.

Please ensure that your contact information is up to date.

Alternatively, please visit our website for any product alerts: [www.CareCo.co.uk](http://www.CareCo.co.uk)


## **NOTES**

## NOTES

**P** **proLite**

# ALLUVIUM

**CareCo**

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**MD** POWERCHAIR

**UK** **CA** **CE**